

# Opel Parts Illustration Manual - Part 6 - Group 6 ( Engine & Clutch )

Opel Parts Illustration Manual - Part 6 - Group 6 ( Engine & Clutch ) November 1972 (English Version) 300  
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ENGINE AND CLUTCH

## MAIN GROUP 6 SUB-GROUP SEQUENCE

6	02	Complete Engine
	04	Partial engine
	06	Cylinder block
	07	Cylinder head
	07	Positive Crankcase Ventilation
	08	Timing gear housing back plate (Engine front mounting plate)
	10	Crankshaft bearing cap
	14	Crankshaft
	16	Flywheel
	18	Crankshaft bearing unit
	22	Connecting rod
	23	Piston, complete
	20	Piston ring
	32	Oil control ring
	36	Camshaft
	38	Timing gear cover
	40	Valve lifter
	42	Valve
	44	Valve push rod cover
	46	Oil Pump