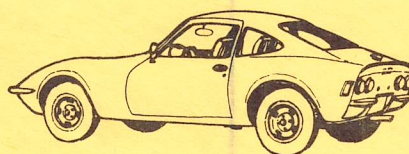


MODEL IDENTIFICATION



MODEL IDENTIFICATION and BEGINNING CHASSIS NUMBERS

CHASSIS MODEL	CHASSIS NO.	YEAR	MODEL	BODY STYLE
93 with 1.1 Engine	To Chassis 1859232	1969	G. T.	Sport Coupe
94 with 1.9 Engine				
93 with 1.1 Engine	From Chassis 1859814	1970	G. T.	Sport Coupe
94 with 1.9 Engine				
77 with 1.9 Engine	From Chassis 2265862	1971	G. T.	Sport Coupe
77 with 1.9 Engine	From Chassis 2560367	1972	G. T.	Sport Coupe
77 with 1.9 Engine	From OY07NC2944586	1973	G. T.	Sport Coupe

Change points are indicated by Chassis Number or Engine Number. The Chassis Number is stamped on a plate fixed to the dash panel. The Engine Number is stamped on the Left Side of Engine.

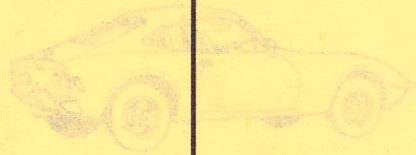
SUGGESTED PRICE PROCEDURE

Prices listed here are Factory suggested list prices. They are not intended to be construed as determinative of the price you or any dealer will charge on resale. Therefore, we suggest that the purchaser (of parts listed here) check with your local dealer and establish the necessary procedure to cover your reasonable profit.

NOTE(S)

MODEL IDE REPLICATION

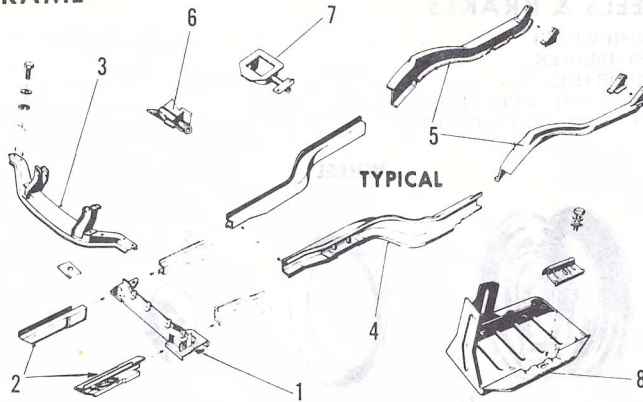
NOTE(S)



1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

090703089 62189 037370-002

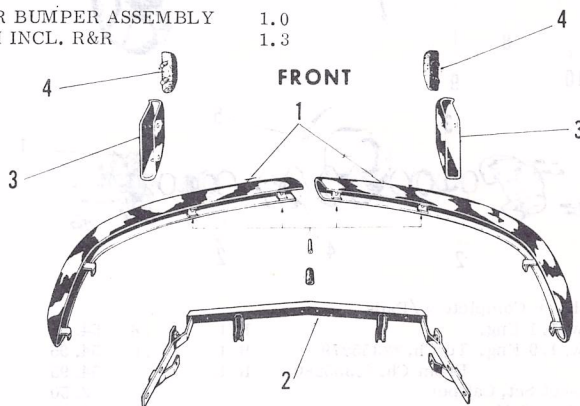
FRAME



1 Crossmember, Front (#w/radiator support removed)	#	2.5	5.00
2 Extension, Front Frame	R/L		4.40
3 Crossmember, Eng. Front Mount		2.0	28.05
4 Member, Frame Side (#w/necessary parts removed)	R/L	# 6.5	25.80
5 Member, Rear Side (#w/outer panels removed)	R/L	# 6.0	18.05
6 Support, Jack Plate Front	R/L		5.00
7 Rear	R/L		5.25
8 Carrier, Battery			1.90

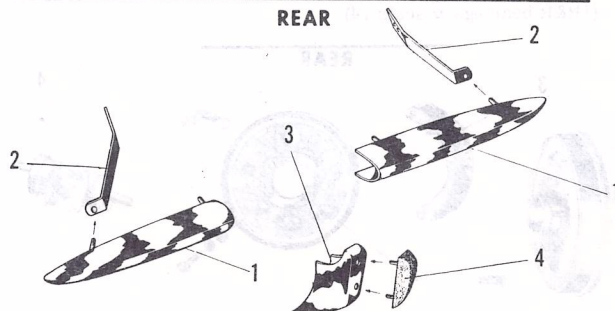
BUMPERS

R&R BUMPER ASSEMBLY 1.0
O/H INCL. R&R 1.3



1 Face Bar (1 Piece Comp.)	1.3	48.30
2 Bracket Assembly, Front		15.80
3 Guard, Front	R/L	.2 11.00
4 Bumper, Guard (Rubber)		1.75
Rubber Pad, Guard to Bumper	R/L	.65
Shackle, Front Bumper Mount		1.90
Spacer, Bumper		.45

REAR

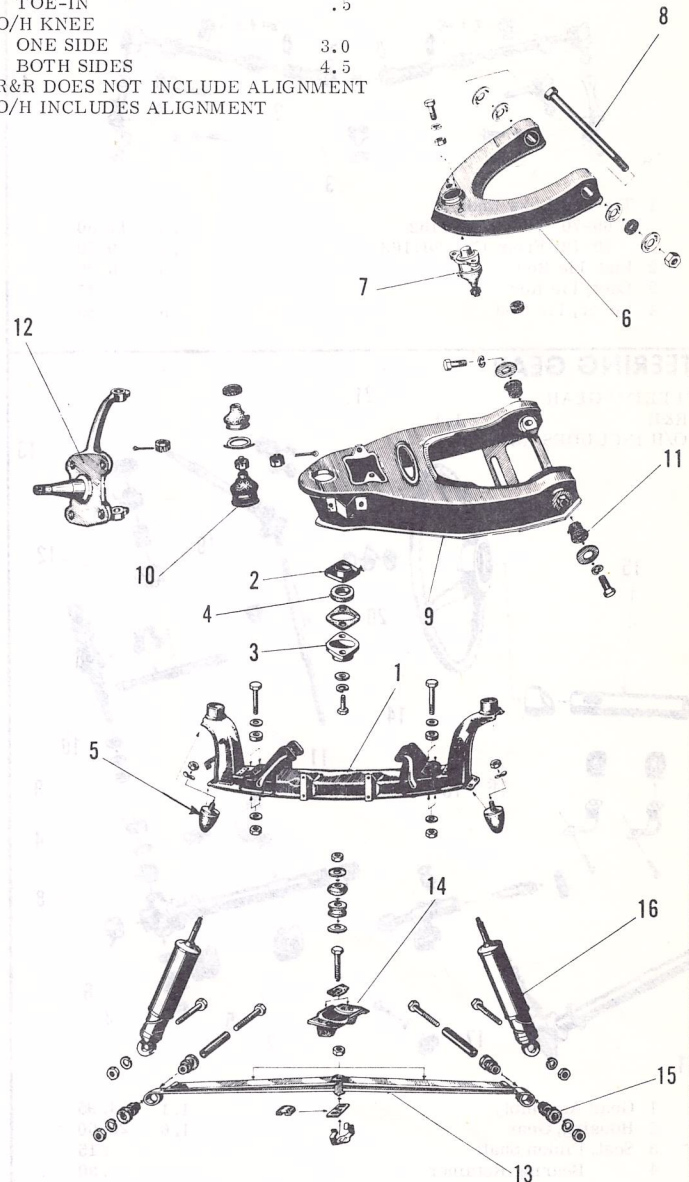


1 Face Bar (#Includes remove tail lamp)	R/L	# .8	26.00
2 Bracket, Rear	R/L		2.10
3 Guard, Rear	R/L	.2	11.00
4 Bumper, Guard (Rubber)	R/L		1.70
Rubber Pad, Guard to Bumper			.65
Spacer, Bumper			.45

FRONT SUSPENSION

ADJUST

CASTER, CAMBER & TOE-IN	1.5
TOE-IN	.5
O/H KNEE	
ONE SIDE	3.0
BOTH SIDES	4.5
R&R DOES NOT INCLUDE ALIGNMENT	
O/H INCLUDES ALIGNMENT	



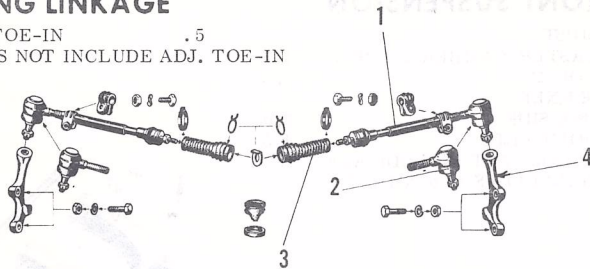
1 Crossmember, Front Suspension (#w/knees removed 1.5)	#	3.5	64.65
2 Retainer, Damper Ring	Inner		1.65
3	Outer		2.00
4 Ring, Damper (Rubber)			.65
5 Bumper, Front Axle			1.10
6 Control Arm, Upper	R/L	.7	20.45
7 Ball Joint, Upper	R/L	.8	6.75
8 Bolt, Upper Arm	R/L		1.55
9 Control Arm, Lower			
To Ch. #2074473	R/L	.6	20.80
From Ch. #2074474	Rt.		20.80
	Lt.		19.90
10 Ball Joint, Lower	R/L	.7	9.70
11 Damper Bushing, Shaft			2.35
12 Knuckle, Steering	R/L	.7	28.80
13 Spring, Front exc.		1.0	41.90
w/1.9 Eng.		1.0	49.40
14 Seat, Front Spring			2.80
15 Bushing, Spring			1.60
16 Shock Absorber, Front	R/L	.4	12.70

OPEL G.T. 69-73

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STEERING LINKAGE

ADJUST TOE-IN .5
R&R DOES NOT INCLUDE ADJ. TOE-IN



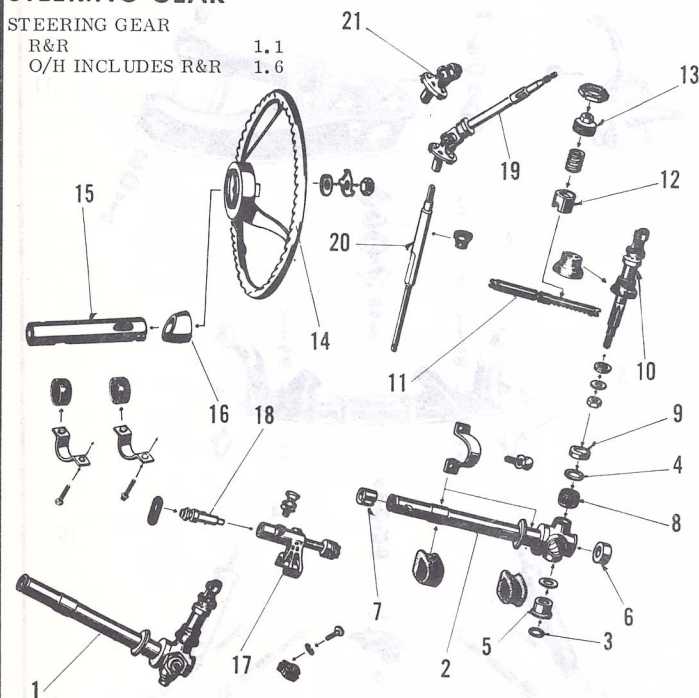
1 Tie Rod Less Ends		
69-70 To Ch. #207162	.5	11.60
70-72 From Ch. #207163	.5	9.50
2 End, Tie Rod	.3	6.25
3 Boot, Tie Rod		1.45
4 Lever, Tie Rod	R/L .6	8.80

STEERING GEAR

STEERING GEAR

R&R

O/H INCLUDES R&R

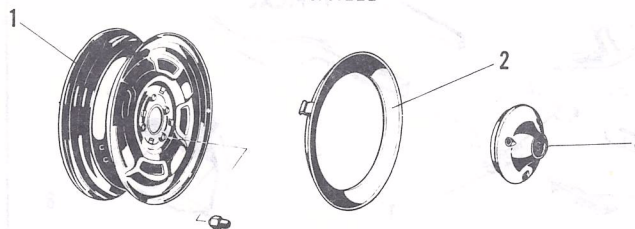


1 Gear Assembly	1.1	64.95
2 Housing, Gear	1.6	23.60
3 Seal, Pinion Shaft		.15
4 Bearing Retainer		.30
5 Bushings, Rack Pinion		1.55
6 Rack Rod Housing		1.10
7 Rack Rod in Housing		1.95
8 Bearing, Rod Housing		2.50
9 Retainer, Needle Bearing		.15
10 Rack Pinion w/"U" Joint		28.80
11 Rack Rod 23 Teeth		12.75
25 Teeth		13.60
12 Bearing Shell, Rack Rod		1.40
13 Adjusting Screw		1.30
14 Steering Wheel	.3	42.75
15 Mast Jacket	2.0	11.40
16 Cover, Mast Jacket		1.85
17 Lock, Safety & Ignition (Less Cylinder)		
69-70 To Ch. #2040723	1.4	16.20
70-72 From Ch. #	1.4	20.80
18 Lock Cylinder w/Key		8.60
Steering Shaft		
19 Upper	2.0	31.65
20 Lower 69		22.75
69-72 From Ch. #1805988		13.60
21 "U" Joint Steering		15.50
Switch, Directional Signal	.9	13.25
Lever, Switch		2.00
From Ch. #1880171		1.25
From Ch. #1880172		

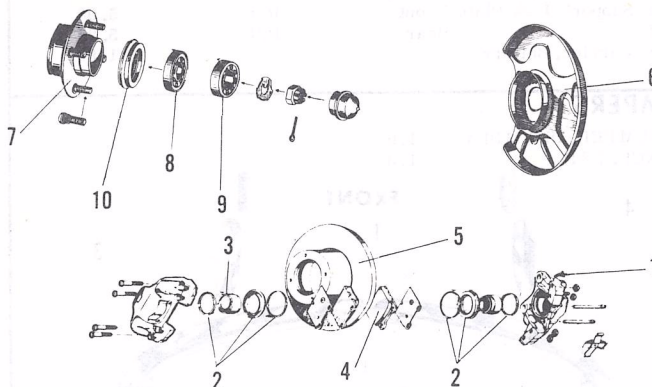
WHEELS & BRAKES

REFINISH WHEEL .5
ADJUST BRAKES .4
BLEED BRAKES .4
R&R DOES NOT INCLUDE
ADJUST OR BLEED BRAKES

WHEEL

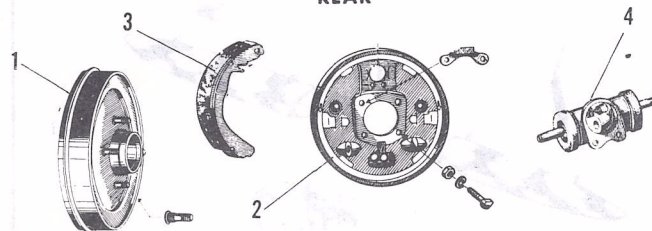


1 Wheel, Road	.3	15.50
2 Trim Ring, Wheel		6.60
3 Hub Cover - Chrome		6.50

BRAKES
FRONT

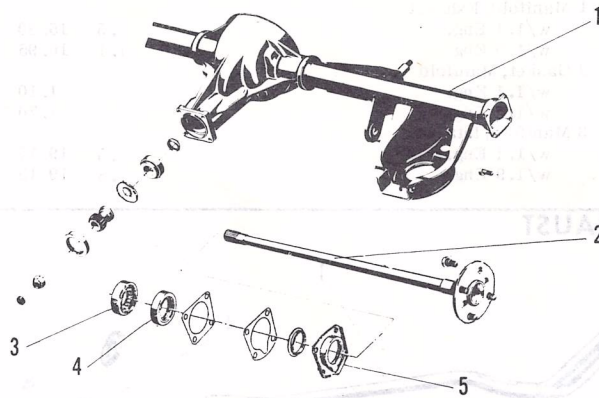
1 Caliper Complete w/Pads		
w/1.1 Eng.	R/L .6	54.95
w/1.9 Eng. To Ch. #2355279	R/L .6	54.95
From Ch. #2355280	R/L	54.95
2 Gasket Set, Caliper		2.50
3 Piston, Caliper		5.50
4 Pads, Caliper (Set of 4)		14.50
5 Disc, Front	R/L .4	19.95
6 Cover Plate	R/L .5	4.40
7 Brake Hose, Front		.3
8 Hub, Front w/Bolts		.5
9 Bearings, Hub Inner	#	3.61
Outer	#	3.13
10 Seal Ring, Bearing	#	1.10
(#R&R bearings & seals .4)		

REAR



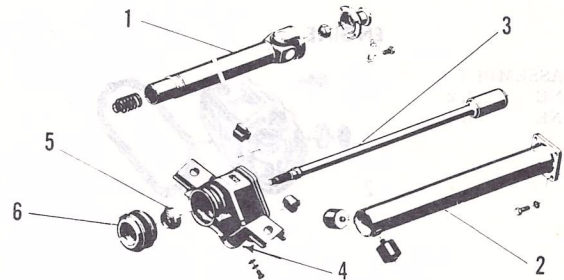
1 Drum, Rear	R/L .4	17.70
2 Back Plate, Brake Shoes		
69-70 w/1.1 Eng.	R/L 1.0	8.60
69-72 w/1.9 Eng.	R/L 1.0	15.50
3 Brake Shoes w/Lining	R/L	15.00
4 Wheel Cylinder Complete	.5	10.55
Hose, Rear Brakes	.3	3.90

REAR AXLE



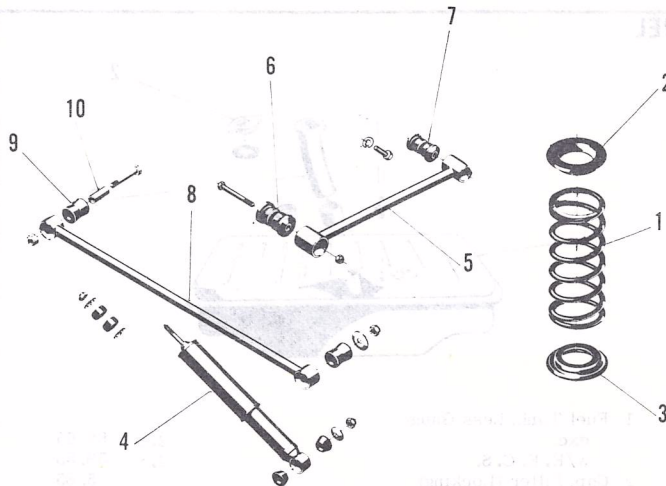
Rear Axle Assy., Complete		
69-70		324.30
71-72		336.35
1 Housing, Axle w/1.1 Eng. 69-70	6.0	93.30
w/1.9 Eng. 69-72	6.0	105.15
Extension, Housing		
w/1.1 Eng.		10.25
w/1.9 Eng.		16.60
2 Axle Shaft w/Bearing	1.5	26.10
3 Bearing, Axle	#	8.80
(= .2 w/axle shaft removed)		
4 Oil Seal, Shaft		2.50
5 Retainer, Shaft Bearing		.85

DRIVESHAFT



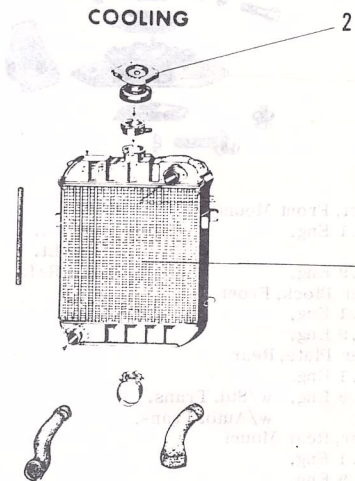
1 Driveshaft w/U-Joint	.5	39.10
2 Extension, Axle Housing		
w/1.1 Eng.		10.25
w/1.9 Eng.		16.60
3 Extension, Drive Pinion		
w/1.1 Eng.		20.25
w/1.9 Eng.		28.80
4 Support, Rear Axle w/Sleeve & Brg.		
w/1.1 Eng.		22.15
w/1.9 Eng.		24.70
5 Bearing, Support		
w/1.1 Eng.		4.40
w/1.9 Eng.		5.25
6 Damper Ring		
w/1.1 Eng.		2.15
w/1.9 Eng.		2.50

REAR SUSPENSION



1 Spring, Coil (Use in Pairs)	.8	18.60
Damper Ring, Coil		
2 Upper		.70
3 Lower		1.30
4 Shock Absorber	.3	12.70
5 Arm, Axle Control	R/L	8.60
6 Bushing, Arm Front		2.50
7 Rear		1.65
8 Track Rod w/Bushings	.4	8.80
9 Bushing, Rod		.60
10 Sleeve, Bushing		.30

COOLING & ENGINE



1 Radiator Assembly		
w/Standard Trans.	.6	80.75
w/Automatic Trans.	.8	103.15
2 Cap, Radiator		1.90
Hose, Radiator		
Upper w/1.1 Eng.	.2	2.50
w/1.9 Eng.	.2	3.15
Lower w/1.1 Eng.	.3	4.15
w/1.9 Eng.	.3	3.05
Thermostat 180°	.4	4.85
190°	.4	3.95
Housing, Thermostat	.4	8.60
Water Pump w/1.1 Eng.	.6	20.35
w/1.9 Eng.	.8	22.60
Pulley, Water Pump		
w/1.1 Eng.	.3	2.15
w/1.9 Eng.	.3	2.80
Fan Blades	.2	5.00
Belt, Fan 69-70. w/1.1 Eng.	.3	2.00
w/1.9 Eng.	.3	2.00
71-72	.3	2.00
Sensor, Temperature Gauge		5.85

Cont'd.

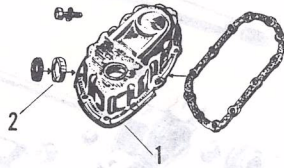
OPEL G.T. 69-73

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COOLING & ENGINE, Cont'd.

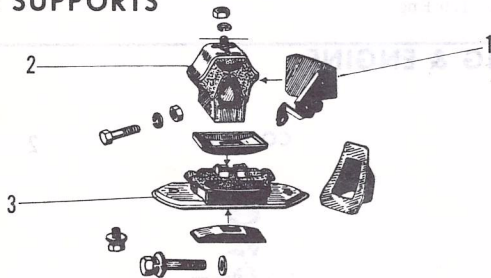
ENGINE

R&R ENGINE ASSEMBLY
w/1.1 ENGINE 3.2
w/1.9 ENGINE 4.4



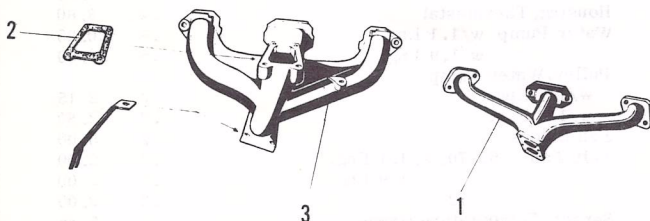
1 Housing, Timing Sprocket		
w/1.1 Eng.	.7	6.10
w/1.9 Eng.	.7	27.40
2 Seal, Housing		
w/1.1 Eng.	.7	.30
w/1.9 Eng.	.7	2.15
Pulley, Crankshaft	.3	7.20
Oil Pan w/Plug & Seal Ring		
w/1.1 Eng.	2.8	17.50
w/1.9 Eng.	2.8	19.05
Gasket, Oil Pan		
w/1.1 Eng.		2.15
w/1.9 Eng.		2.15
Cap, Distributor	.3	4.15

ENGINE SUPPORTS



1 Bracket, Front Mount		
w/1.1 Eng.	Rt.	3.60
	Lt.	2.00
w/1.9 Eng.	R/L	5.00
2 Damper Block, Front		
w/1.1 Eng.	.7	4.15
w/1.9 Eng.	.7	5.50
3 Damper Plate, Rear		
w/1.1 Eng.	.4	5.50
w/1.9 Eng. w/Std. Trans.	.4	4.15
w/1.9 Eng. w/Auto. Trans.	.4	4.15
Carrier, Rear Mount		
w/1.1 Eng.		5.35
w/1.9 Eng.		3.00
Stop, Front Mount		
w/1.1 Eng.		1.85
Crossmember, Rear Mount		
w/1.9 Eng.	.6	3.90

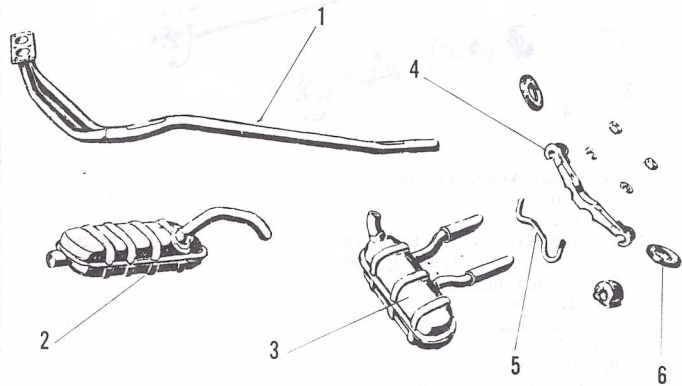
MANIFOLDS



MANIFOLDS, Cont'd.

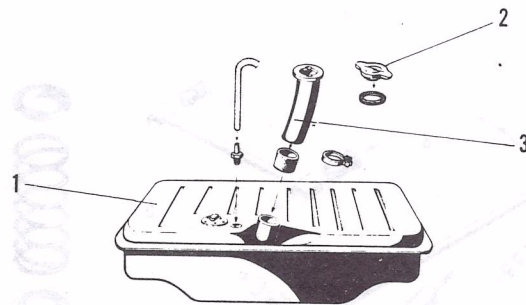
1 Manifold, Exhaust		
w/1.1 Eng.	.5	15.80
w/1.9 Eng.	1.1	16.95
2 Gasket, Manifold		
w/1.1 Eng.		1.10
w/1.9 Eng.		1.70
3 Manifold, Intake		
w/1.1 Eng.	.5	19.15
w/1.9 Eng.	.8	19.15

EXHAUST



1 Pipe, Front Exhaust w/Flange	.6	13.20
2 Muffler, Front w/Center Pipe	.6	19.90
3 Muffler, Rear w/Tail Pipe	.4	37.45
4 Bracket, Muffler Suspension Rear		3.25
Bracket w/Tension Strap		1.95
5 Bolt, Bracket		1.85
6 Damper Ring		.35

FUEL



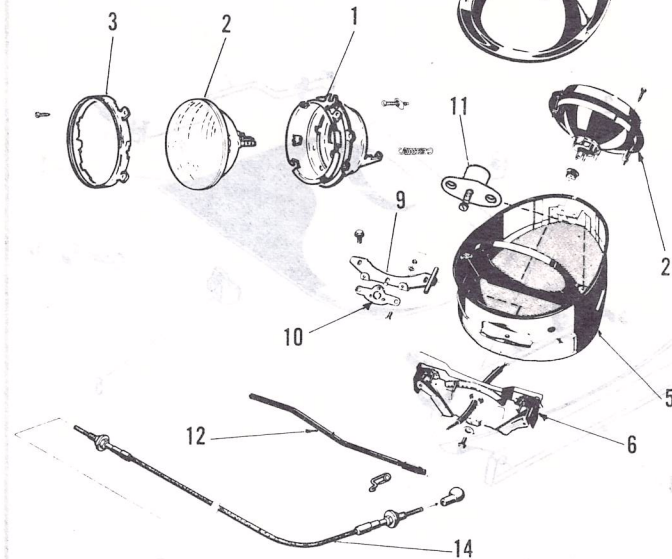
1 Fuel Tank, Less Gauge		
exc.	2.8	59.55
w/E. E. C. S.	2.8	59.55
2 Cap, Filler (Locking)		5.85
Bracket, Fuel Tank	R/L	6.95
3 Filler Neck, Tank		6.10
Gauge, Tank Unit		11.00
Carburetor Assembly		
w/1.1 Eng.	# .3	59.65
w/1.9 Eng.	# .3	84.30
(#Does not include adjust)		
Air Cleaner		
w/1.1 Eng. 69		38.30
70		38.30
w/1.9 Eng.		21.50
Fuel Pump		
69-70 w/1.1 Eng.	.3	18.05
70-72 w/1.9 Eng.	.3	19.00
Canister, Vapor		
w/1.1 Eng.		15.80
w/1.9 Eng.		15.80

Cont'd.

ELECTRICAL

O/H HEADLAMP ASSY. 2.0
AIM LAMPS .4

HEADLAMP



1 Housing, Sealed Beam	.4	11.05
2 Sealed Beam	.2	3.26
3 Retainer Ring, Sealed Beam		2.15
4 Cap, Headlamp	R/L	.2 10.70
5 Housing, Headlamp	R/L	.6 32.75
6 Retractor, Headlamp	R/L	47.20
7 Frame, Insert - Retractor	R/L	6.95
8 Plate Retaining w/ Shaft		3.60
9 Connector, Retractor		2.15
10 Shackle, Retractor		.60
11 Support, Retractor		3.05
12 Rod, Retractor		3.25
	Rt.	5.25
	Lt.	1.95
13 Guard, Headlamp Edge		5.25
14 Cable, Headlamp Retractor		

SIGNAL LAMP FRONT

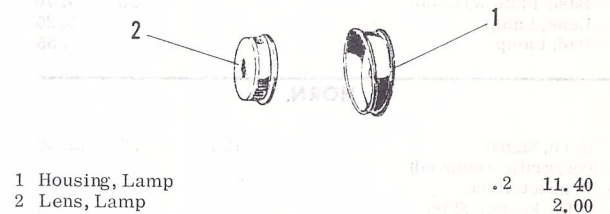


Lamp Assembly	.4	18.30
1 Lens, Lamp	.2	.80
2 Gasket, Lens		.55
3 Reflector, Lamp (Use Lamp Assy.)		18.30
4 Bulb Socket		1.05
Bulb		1.00

Cont'd.

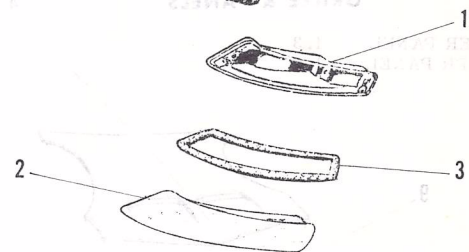
ELECTRICAL, Cont'd.

SIGNAL LAMP, CONT'D. REAR



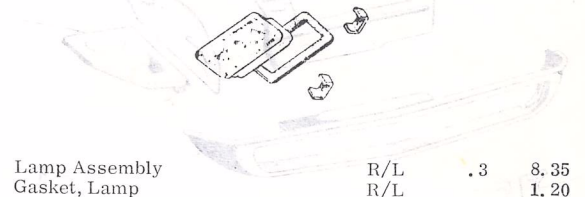
1 Housing, Lamp	.2	11.40
2 Lens, Lamp		2.00

PARKING LAMP



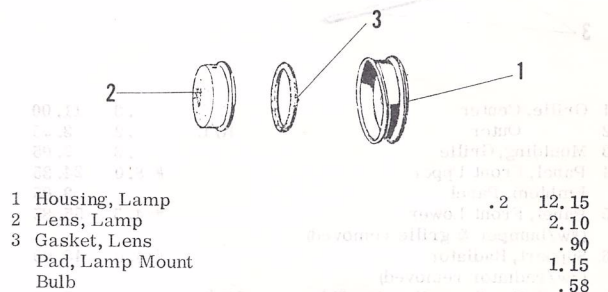
1 Housing, Lamp	R/L	.3	17.20
2 Lens, Lamp	R/L	.2	5.85
3 Gasket, Lens	R/L		1.70
4 Pad, Lamp Mount	R/L		1.50
Bulb			.34

SIDE MARKER LAMP REAR



Lamp Assembly	R/L	.3	8.35
Gasket, Lamp	R/L		1.20

TAIL & STOP LAMP



1 Housing, Lamp	.2	12.15
2 Lens, Lamp		2.10
3 Gasket, Lens		.90
4 Pad, Lamp Mount		1.15
Bulb		.58

LICENSE LAMP

Lamp Assembly	R/L	.3	8.40
Lens, Lamp	R/L	.2	3.05
Gasket, Lamp			.70

Cont'd.

FOREIGN COLLISION ESTIMATOR GUIDE

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6-4

ELECTRICAL, Cont'd.

BACK-UP LAMP

Base Plate w/Cable	.3	7.70
Lens, Lamp		3.25
Pad, Lamp		.55

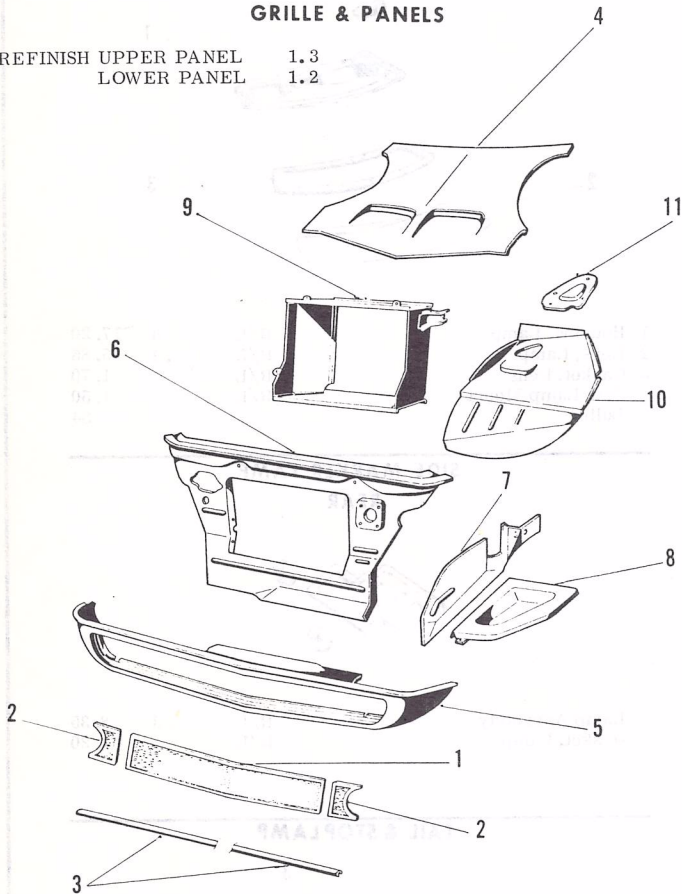
HORN

Horn, Signal	R/L	#	.2	12.50
(#w/grille removed)				
Bracket, Horn				
On Fender Skirt				.85
On Frame	R/L			.70

FRONT BODY

GRILLE & PANELS

REFINISH UPPER PANEL	1.3
LOWER PANEL	1.2



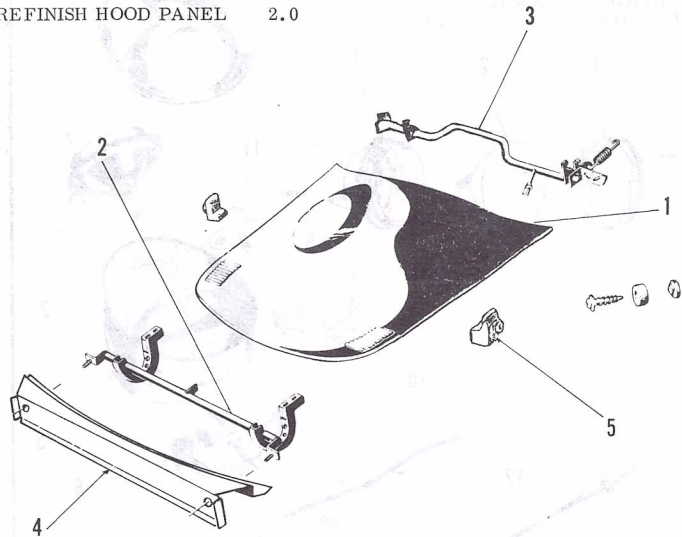
1 Grille, Center		.3	11.00
2 Grille, Outer	R/L	.2	3.25
3 Moulding, Grille		.3	2.05
4 Panel, Front Upper	#	8.0	24.35
Emblem, Panel			3.05
5 Panel, Front Lower	#	4.5	55.85
(#w/bumper & grille removed)			
6 Support, Radiator	#	4.0	48.00
(#w/radiator removed)			
7 Panel, Headlamp Housing Side	R/L	# 1.0	7.20
8 Panel, Headlamp Housing Lower	R/L	# 1.0	10.95
(#w/fender removed)			
9 Panel, Air Flow Guide			13.25
10 Panel, Front Baffle	R/L	# 1.0	6.60
(#w/fender removed)			
11 Plate, Cover	R/L		2.15

Cont'd.

FRONT BODY, Cont'd.

HOOD

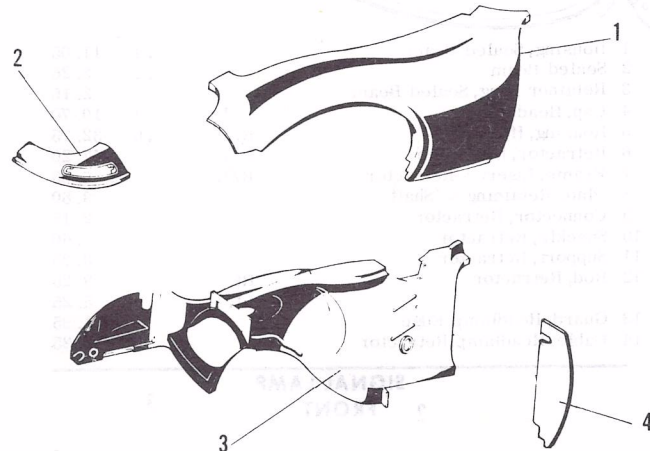
REFINISH HOOD PANEL	2.0
---------------------	-----



1 Hood Panel	.7	87.95
2 Hinge Assembly, Hood	# .4	18.80
(#w/hood removed)		
3 Lock Assembly	.5	14.15
4 Reinforcement, Hood Hinge		12.50
5 Bumper, Hood		.30
Seal, Hood Side Front		1.00
Front		3.05
Rear		5.25
Support, Hood		1.00

FRONT FENDER

REFINISH FENDER	2.0
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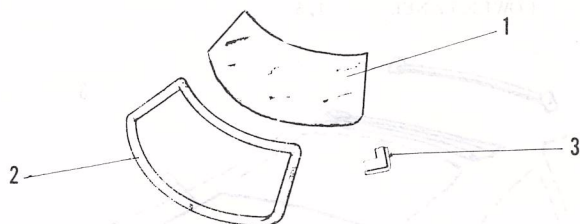
1 Fender, Front	R/L	# 7.5	64.00
(#Includes R&R windshield glass)			
2 Extension, Fender	R/L	# 2.5	7.70
(#w/bumper removed, w/fender removed or lower shield removed 1.5)			
Nameplate "Opel"			1.65
Letters "GT"			2.05
3 Skirt, Fender	R/L	# 5.0	73.20
(#w/fender removed cut & splice ahead of cowl)			
4 Baffle, Skirt	R/L		3.05

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OPEL G.T. 69-73

BODY

WINDSHIELD

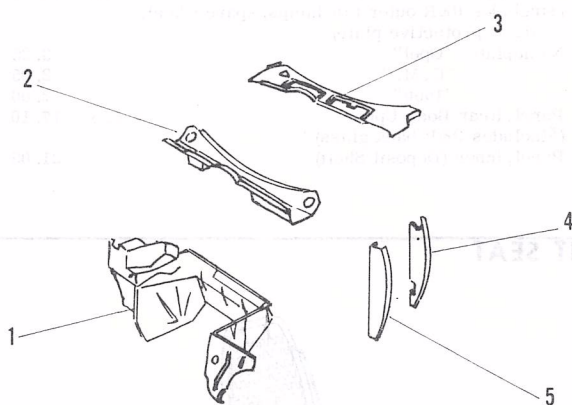


1 Glass (Car Mfr.)		
Clear	1.5	98.45
Tinted		121.75
2 Channel, Glass		12.15
Ornated Strip		17.65
3 Connector, Strip		.40

WIPER & WASHER PARTS

Arm, Wiper	R/L	.2	4.70
Blade, Wiper			4.35
Shaft & Gear			5.50
Crank Arm, Motor			1.95
Motor, Wiper			49.90
Pump, Washer			7.70
Water Jar Less Cover	.2		1.45
Nozzle, Spray	.2		1.20

COWL & DASH



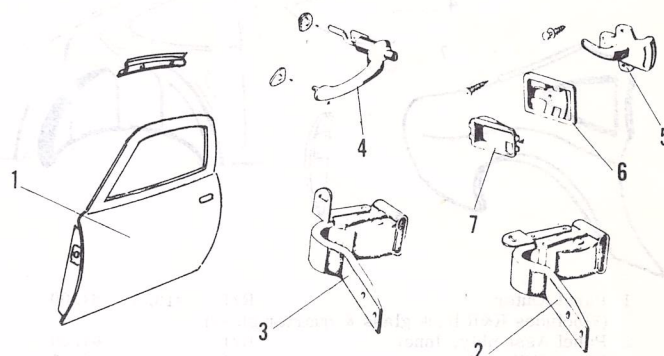
1 Dash Panel, Lower			141.25
2 Air Funnel			42.10
3 Cover, Air Funnel			18.60
Grille, Cowl Vent		.2	3.60
4 Hinge Pillar	R/L	# 2.0	9.95
(#w/outer panel removed)			
Pillar, Front Body Hinge			
5 Lower	R/L	# 3.0	2.80
Upper	R/L		19.15
(#w/fender & door removed)			
Instrument Panel			64.95
Cushion, Safety Panel	1.6		64.95
Mirror, Rear View (Inside)	.2		9.45
Sun Visor	.2		6.45

Cont'd.

BODY, Cont'd.

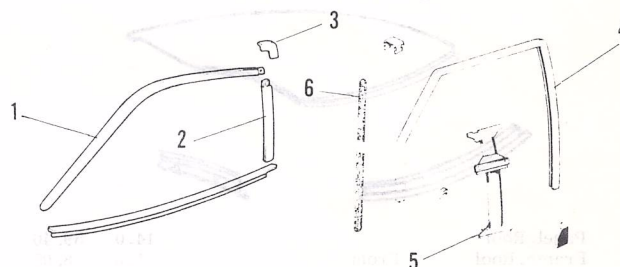
FRONT DOOR

REFINISH DOOR	2.5
ADD FOR JAMS	.5
R&R DOOR ASSEMBLY	1.0



1 Door Shell		3.5	107.90
Panel, Outer Repair	R/L	# 6.5	31.25
(#Exc. cut & splice in window opening)			4.5
Moulding, Door Belt	R/L		3.65
2 Hinge, Door Upper	R/L	# .3	13.25
3 Lower	R/L	# .3	13.25
(#w/door removed)			
Lock Assy., Door	R/L	.7	10.25
Striker, Door Lock	R/L	.2	4.15
4 Handle, Door Outer	R/L	.7	8.70
5 Handle, Door Inner	R/L		2.80
6 Grip Well, Handle			1.10
7 Shell, Grip Well	R/L		.30
Weatherstrip, Door			
Hinge Side		.3-D-	1.13
Upper w/Windlace		.5	8.80
Lower w/Windlace		.2	3.60
Mirror, Rear View Outer		.3	7.90

DOOR GLASS & PARTS



Glass, Door (Car Mfr.)	R/L	.8	23.60
1 Frame, Door Window Front	R/L		8.05
2 Rear	R/L		1.90
3 Escutcheon, Frame	R/L		.55
4 Rail, Door Window Run Channel	R/L		16.10
5 Rail, Window Regulator	R/L		11.65
Regulator, Window	R/L	.7	6.60
Channel, Window Run			
6 Front	R/L		6.60
Rear	R/L		4.15
Support, Run Channel Front	Rt.		2.80
Handle, Regulator	Lt.		2.80
		.2	2.70

ROCKER PANEL

Panel, Outer	R/L	4.0	21.35
Sill Plate	R/L	.2	7.20

Cont'd.

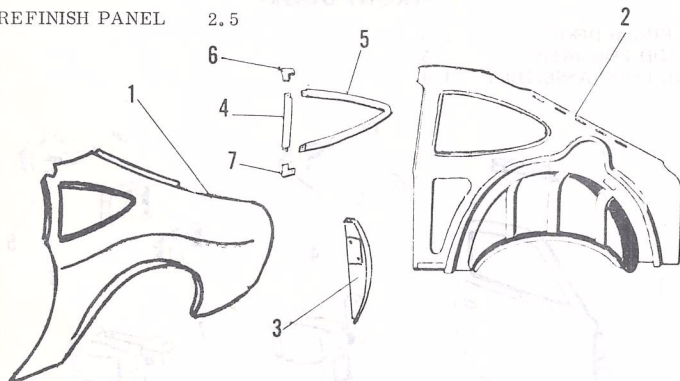
OPEL G.T. 69-73

BODY, Cont'd.

QUARTER PANEL

REFINISH PANEL

2.5

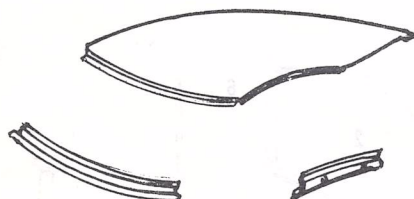


1	Panel, Outer (#Includes R&R back glass & quarter glass)	R/L	#13.5	61.00
2	Panel Assembly, Inner Panel, Pillar Upper (#w/quarter panel removed)	R/L	# 1.0	8.80
3	Reinforcement, Lock Pillar (#w/outer panel removed)	R/L	# 2.0	7.70
	Glass, Quarter Panel (Car Mfr.)			
	69-70	R/L	.5	15.50
	71-72	R/L	.5	9.70
	Weatherstrip, Glass			
	69-70			5.00
	71-72			3.90
	Frame, Quarter Window			
4	69-70 Front	R/L		1.90
	71-72	R/L		1.65
5	69-70 Rear	R/L		5.50
	71-72	R/L		3.90
	Connector, Frame			
6	69-70 Upper	R/L		.55
7	Lower	R/L		.55
	71-72	R/L		.45

ROOF

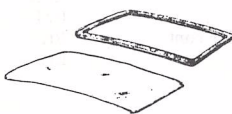
REFINISH ROOF PANEL

2.5



Panel, Roof		14.0	59.40
Frame, Roof	Front	# 1.5	8.05
	Rear	# 1.5	7.70
	Side	R/L # 2.0	3.90
(#w/roof removed)			
Frame, Roof w/Air Channel	Rear		12.15
Bow, Roof (Tube)			11.05
Bow, Roof Center			5.50

BACK WINDOW



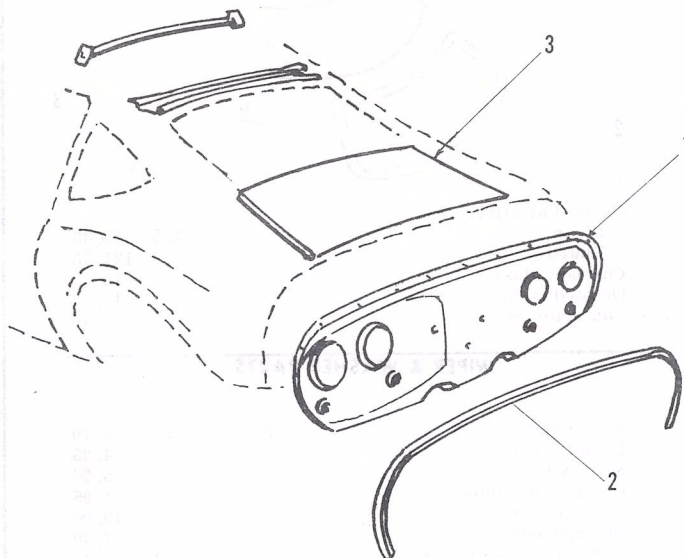
Glass, Back Window (Car Mfr.)			
Clear exc.	1.4	55.45	
Heatable	1.6	92.10	
Tinted exc.	1.4	55.45	
Heatable	1.6	94.60	
Weatherstrip, Back Window		10.25	

REAR BODY

REFINISH UPPER PANEL
LOWER PANEL

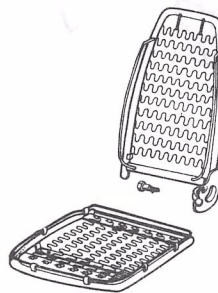
1.3

1.5



1	Panel, Rear Body Lower (#w/bumper & lamps removed, w/quarter panel removed 4.5)	# 6.0	48.00
2	Moulding, Lower Panel (#Includes R&R outer tail lamps, spare wheel, jack & protective plate)	# 2.0	12.50
	Nameplate "Opel"		3.25
	"G.M."		2.05
	"1900"		2.00
3	Panel, Rear Body Upper (#Includes R&R back glass)	# 8.5	17.10
	Panel, Inner (Deposit Shell)		21.05

FRONT SEAT



Guide Rail, Upper & Lower			
Outer	R/L	#	18.80
Inner	R/L	#	13.60
(#R&R both rails, one seat .6)			